



Dyes and Pigments 79 (2008) 153-158



Enhancement of solubility via esterification: Synthesis and characterization of octakis (ester)-substituted phthalocyanines

Barbaros Akkurt, Esin Hamuryudan*

Chemistry Department, Istanbul Technical University, Faculty of Science and Letters, Maslak, TR-34469 Istanbul, Turkey

Received 4 November 2007; received in revised form 30 January 2008; accepted 1 February 2008

Available online 8 February 2008

Abstract

Metal-free and metallophthalocyanines (M = Zn, Ni and CIFe) carrying eight hydroxyethylsulfanyl groups at peripheral positions were prepared from 4,5-bis(hydroxyethylsulfanyl)phthalonitrile. The reactivity of the hydroxyethyl groups was demonstrated by esterification of phthalocyanine derivatives with pyridine-4-carboxylic acid and also ferrocenecarboxylic acid in the presence of dicyclohexylcarbodiimide combined with N,N-dimethylaminopyridine or p-toluenesulfonic acid and acetic anhydride. Unlike the parent phthalocyanines, the symmetrically functionalized phthalocyanines with eight ester units were soluble in common organic solvents such as CHCl₃, THF, pyridine and DMF, sparingly soluble in ethanol and acetone and insoluble in water and hexane. The newly synthesized compounds were characterized by elemental analysis, IR, UV—vis, FAB-MS and 1 H NMR spectroscopy. © 2008 Elsevier Ltd. All rights reserved.

Keywords: Phthalocyanine; Esterification; Ferrocenecarboxylic acid; Pyridinecarboxylic acid; Zinc

1. Introduction

Among tetrapyrrole compounds, phthalocyanines which are full-aromatic planar molecules due to their $18-\pi$ electron structure are not only capable of undergoing classical displacement reactions, but they can also be substituted with a great deal of functional groups. In addition to their extensive use as dyes and pigments, this versatility provides many applications, such as liquid crystals, catalysts, electrochromic and photochromic substances, data storage systems, photodynamic cancer therapy agents, photoactive units, chemical sensors, and nonlinear optical devices [1-3].

Solubility is a key feature for phthalocyanines and most of their behaviors are best investigated in soluble form. Because parent unsubstituted metal-free and metallophthalocyanines and most of the metal polymeric phthalocyanines are insoluble in common organic solvents, the synthesis of new phthalocyanine systems should be essentially designed in such a way so that the final phthalocyanine derivatives are sufficiently soluble to perform the desired activities. A common means for preparing soluble phthalocyanines is to attach functional groups like tertiary butyl or hexyl groups, amide groups, carboxylic acid and sulfonic acid groups [1–16], bulky and crown ether groups [17–23], azo groups [24], *etc.* at the peripheral and axial positions of phthalocyanine ring. Compared to unsubstituted parent metal phthalocyanines, ester-containing porphyrazines and phthalocyanines are highly soluble in chlorinated hydrocarbons [25–28].

A further step for phthalocyanine esters is the possibility to form supramolecular structures with donor groups on the ester moiety. For instance, pyridyl-containing esters can coordinate metal ions with their nitrogen [29]. Another potential feature is to quaternize the terminal group, which is useful in providing an additional aqueous solubility [30].

The applications of ester-containing phthalocyanines are very variable. For example, some esters [31] showed gassensor response against NO_x gases, whereas some showed characteristics of liquid crystals with glassy transitions [23,32]. Furthermore, some patents and publications reported

^{*} Corresponding author. Tel.: +90 212 285 6836; fax: +90 212 285 6386. *E-mail address*: esin@itu.edu.tr (E. Hamuryudan).

that ester-containing phthalocyanines could be used as electrophotographic photoconductors [33], photosensitizer in photodynamic therapy [34,35], optical storage agent [36], and tumor growth suppressor [37].

In our study, the reactivity of hydroxyethysulfanyl groups of some phthalocyanines, which are either novel (compound (5)) or synthesized before (compounds (1–4)) [38] has been demonstrated by the esterification with different carboxylate groups such as pyridinecarboxylic acid, ferrocenecarboxylic acid and acetic anhydride. Pyridine-containing ester (6) might be useful in a supramolecular arrangement through its pyridine nitrogens. The ferrocenecarboxylic acid esters (7,8) formed soluble multinuclear compounds with eight iron atoms at the periphery and metal ions (iron or zinc) at the core. They are highly soluble redox-active compounds; therefore, they might be used in catalytic applications. Acetyl ester (9) can be considered as an example of hydroxy group protection and solubilization via acetylation.

2. Experimental

All reactions were carried out under nitrogen atmosphere in dried solvents. All chemicals used were of sufficient chemical purity. Ferrocenecarboxylic acid, pyridine-4-carboxylic acid, N,N-dicyclohexylcarbodiimide (dcc), 4-(N,N-dimethylamino)pyridine (dmap), N,N-dimethylformamide, and dichloromethane were purchased from Fluka, whereas pyridine, quinoline, p-toluenesulfonic acid, sodium sulfate, sodium carbonate, and iron(III)chloride were provided by Merck. Technical grade acetic anhydride was used after redistillation. Silica gel 60 (63–200 μm, Merck) was used for column chromatography. Analytical thin-layer chromatography (TLC) was performed using Merck 60 F₂₅₄ silica gel (precoated sheets, 0.2 mm thick).

UV measurements were done with Unicam UV2-100 spectrophotometer. A Perkin-Elmer ATR Fourier transform infrared spectrometer was used for IR data collection. ¹H NMR spectra were recorded with a Bruker 200 MHz FT-NMR spectrometer. All mass spectra were obtained as ES⁺ with FAB technique, and processed with a Hewlett-Packard HP-1100 LC/MS.

2.1. Chloro-2,3,9,10,16,17,23,24-octakis (hydroxyethylsulfanyl)phthalocyaninatoiron(III) (5)

This compound was prepared from the ligand (1) (0.200 g, 0.71 mmol), anhydrous iron(III)chloride (0.030 mg, 0.18 mmol) and quinoline (0.5 mL) by heating the reaction medium at 160 °C for 24 h. After cooling to room temperature, the solution was precipitated with ethanol. The precipitate was taken into 0.5 L of 20% hydrochloric acid solution to remove quinoline, filtered, washed with water until pH was neutral, and centrifuged to obtain the crude material. It was refluxed with ethanol until the supernatant is clear. The dark green product (Fig. 1) was washed several times successively with hot chloroform, hot methanol and then with diethyl ether. Yield: 0.330 g (38%); mp: >200 °C. Anal. Calcd. for

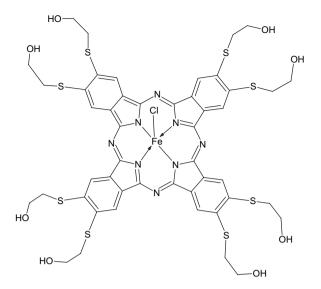


Fig. 1. Formula of (5).

 $C_{48}H_{48}ClFeN_8O_8S_8$, C: 47.54, H: 3.99, N: 9.24. Found: C: 47.77, H: 4.01, N: 9.21.

2.2. 2,3,9,10,16,17,23,24-Octakis [(4'-pyridylcarboxy)ethylsulfanyl]phthalocyanine (**6**)

The compound was prepared from metal-free phthalocyanine (2) (0.250 g, 0.22 mmol), dicyclohexylcarbodiimide (1.102 g, 5.34 mmol), *p*-toluenesulfonic acid (0.038 g, 0.22 mmol), pyridine-4-carboxylic acid (0.657 g, 5.34 mmol) in dry pyridine (40 mL), by stirring in a flask at room temperature for 7 days. The contents were filtered and the filtrate was evaporated to dryness. The residue was treated with CH₂Cl₂ (50 mL) and the clear solution was extracted with 50 mL of 5% Na₂CO₃ solution. The extraction was repeated for several times with water until pH was neutral. The product (Fig. 2)

Fig. 2. Formula of (6).

was dried with anhydrous Na_2SO_4 , filtered, and applied to column chromatography (SiO₂, CH₂Cl₂: THF, 10:1 v/v). Yield: 0.066 g (15%); mp: >200 °C. Anal. Calcd. for $C_{96}H_{74}N_{16}O_{16}S_8$, C: 58.70, H: 3.80, N: 11.41. Found: C: 59.00, H: 3.81, N: 11.36; FAB-MS (m/z), 1964.24. Found: 1966.57 [M + 2⁺].

2.3. 2,3,9,10,16,17,23,24-Octakis (ferrocenecarboxyethylsulfanyl)phthalocyaninatozinc (II) (7)

Ferrocenecarboxylic acid (1.218 g, 5.29 mmol) and 0.250 g (0.21 mmol) of (3) were suspended in dry pyridine (40 mL). To the mixture were added 1.091 g of dicyclohexylcarbodiimide (5.29 mmol) and 0.036 g of p-toluenesulfonic acid (0.21 mmol), and the contents were stirred at room temperature for 7 days. The contents were filtered and the filtrate was evaporated to dryness. The residue was treated with CH₂Cl₂ (50 mL) and the clear solution was extracted with 50 mL of 5% Na₂CO₃ solution. The extraction was repeated for several times with water, until pH was neutral. The product (Fig. 3) was dried with anhydrous Na₂SO₄, filtered, and applied to column chromatography (SiO2, CH2Cl2: THF, 10:1 v/v). Yield: 60 mg (10%); mp: >200 °C. Anal. Calcd. for $C_{136}H_{112}FeN_8O_{16}S_8Zn$, C: 56.66, H: 3.92, N: 3.89. Found: C: 56.95, H: 3.94, N: 3.70; FAB-MS (*m/z*), 2883.07. Found: 2883.20 [M⁺].

2.4. Chloro-2,3,9,10,16,17,23,24-octakis (ferrocenecarboxyethylsulfanyl)phthalocyaninato iron(III) (8)

Compound (5) (0.200 g, 0.16 mmol) was treated with dicyclohexylcarbodiimide (0.300 g, 1.44 mmol), 4-(*N*,*N*-

Fig. 3. Formula of (7) and (8) (M = Zn for (7) and ClFe for (8)).

dimethylamino)pyridine (0.180 g, 1.44 mmol), and ferrocene-carboxylic acid (0.340 g, 1.44 mmol) in dry DMF (5 mL). The mixture was stirred at room temperature for 48 h, and dissolved in $\rm CH_2Cl_2$, centrifuged, and the solution (Fig. 3) was subjected to column chromatography (SiO₂, elution: MeOH, hexane, and THF, respectively). Yield: 0.120 g (25%); mp: >200 °C. Anal. Calcd. for $\rm C_{136}H_{112}ClFe_9N_8O_{16}S_8$, C: 56.15, H: 3.88, N: 3.85. Found: C: 56.42, H: 3.90, N: 3.66.

2.5. 2,3,9,10,16,17,23,24-Octakis [(acetoxy)ethylsulfanyl]phthalocyaninato nickel (II) (9)

Compound (4) (0.250 g, 0.21 mmol) was refluxed in acetic anhydride (5 mL) at 150 °C for 48 h. A clear green solution was obtained, and it was poured onto 0.5 L of water—ice mixture, filtered and washed with water to reach a neutral pH value. The dark green precipitate (Fig. 4) was dissolved in dichloromethane, dried over anhydrous sodium sulfate and the clear solution was applied to column chromatography (SiO₂, CH₂Cl₂: DMF, 20:1, v/v). Yield: 0.113 g (35%); mp: >200 °C. Anal. Calcd. for C₆₄H₆₄N₈NiO₁₆S₈, C: 50.69, H: 4.25, N: 7.39. Found: C: 50.95, H: 4.27, N: 7.03; FAB-MS (*mlz*), 1516.45. Found: 1515.99 [M⁺].

3. Results and discussion

A common route for obtaining octasubstituted alkoxy/alkylsulfanyl phthalonitriles is to react 4,5-dichlorophthalonitrile with corresponding hydroxy/thiol compound in the presence of Na_2CO_3 or K_2CO_3 as the base, with DMF or DMSO as the solvent [35,38,39]. In this reaction, a base-catalyzed displacement of chloro group with deprotonated nucleophile occurs with moderate to high yields. It is generally observed that a temperature of 50 $^{\circ}C$ is sufficient in the conversion.

Fig. 4. Formula of (9).

The hydroxyethyl substituents on the phthalocyanine core bring out a vast number of possibilities for binding with carboxylic acids, anhydrides or acid chlorides. In our study, we have managed to obtain pyridine- (Fig. 2), ferrocene- (Fig. 3) and acetyl-terminated (Fig. 4) phthalocyanine esters.

Phthalocyanines are obtained by cyclotetramerization of the corresponding phthalonitriles in a high-boiling solvent like quinoline or n-hexanol at high temperatures [1–3]. In normal conditions, phthalocyanine core has -2 charge, so divalent metal ions give neutral phthalocyanine complexes. A trivalent metal ion like iron(III) will also give neutral products with involvement of its counter anion, as in the examples of iodoiron(III) phthalocyanine and chloroiron(III) phthalocyanine [1–3,40,41].

The aim of esterification, as explained above, is to enhance the overall solubility in common organic solvents. The parent hydroxy-terminated phthalocyanines [38] are not practically soluble in solvents like chloroform or tetrahydrofuran; therefore, in order to be used more efficiently in some organic transformations or in some technological applications, these compounds must be converted into a more soluble form. Ester groups are known to provide good solubility, and they were selected because of the ease of their synthesis [25-28]. In esterification reactions mediated by dicyclohexylcarbodiimide (dcc), conversion of all alcohol functionalities to ester form has been accomplished; here dimethylaminopyridine (dmap) or p-toluenesulfonic acid helps isolation from the acylurea formed. By referring to mass spectrometric data, the usage of dcc-mediated esterification system for octakis(hydroxyethylsulfanyl) phthalocyanines ensured that all of the available OH groups reacted in the process. The choice of reaction time was based on routine TLC tests and changed with different conditions. Another aim of this study was to see different esterification conditions on the reaction yield. Our results show that the best condition was to utilize dcc:dmap:OH group in 9:9:1 molar ratio. Other procedures involved the usage of dcc with p-toluenesulfonic acid or dmap and OH group in molar ratios like 32:1:1 and 9:1:1 [22,25,27,29].

Characterization of the products involved a combination of methods including melting point, elemental analysis, ¹H NMR, IR, UV—vis and mass spectroscopy. Spectral investigations for all new products were consistent with the assigned structures. Comparison of the IR spectra (Table 1) at each step gave some insights on the nature of the compounds. IR spectra of the parent phthalocyanines prove valuable information, as the CN vibration at *ca.* 2220 cm⁻¹ disappears with cyclotetramerization. This peak can be used to monitor the

Table 1 IR data of the compounds (cm^{-1})

Compound	$\nu({\rm OH/NH})$	$\nu(\text{aryl CH})$	ν(alkyl ch)	ν (C=O _{ester})	ν (C $-$ O _{ester})
(5)	3277	2920	2880	_	_
(6)	3290	2930	2880	1725	1273
(7)	_	2930	2860	1693	1226
(8)	_	2930	2860	1670	1235
(9)	_	2921	2850	1731	1218

Table 2 UV—vis data of the compounds

Compound	Solvent	$\lambda_{max} \ (nm)$	$\log \varepsilon (\mathrm{dm}^3 \mathrm{mol}^{-1} \mathrm{cm}^{-1})$
(5)	DMF	330	4.89
		657	5.32
(6)	CHCl ₃	271	4.54
		354	3.97
		696	4.86
		726	4.88
(7)	CHCl ₃	309	2.96
		365	3.02
		705	3.85
(8)	THF	380	4.13
		690	5.10
(9)	CHCl ₃	317	4.86
	,	697	4.91

conversion, and to detect any ligand impurities in the macrocycle. Another utility of IR spectra is to see the NH vibrations at around 3290 cm⁻¹ in metal-free phthalocyanines. IR spectra are also more important in ester derivatives, because ester C=O vibration at ca. 1730 cm⁻¹ is a sharp outcome of esterification. Moreover, the presence of excess dcc could be readily detected with IR spectroscopy, by the presence of a peak at 2130–2140 cm⁻¹ which is characteristic for R-N=C=N-R groups. The reaction product of dcc is dicvclohexylurea (dcu), which appears as sharp C-H vibrations at 2950 and 2840 cm⁻¹ and C=O vibrations at about 1700 cm⁻¹, thus indicating a contamination. It must be noted that phthalocyanines and their esters give very similar IR spectra regardless of the central metal atom, unless they have a special vibrational mode (like Mo=O or V=O) in 400–4000 cm⁻¹ range. Esterification of the phthalocyanines was confirmed by the disappearance of the OH vibration. In addition, the characteristic vibrations of C=O and C-O-C belonging to the new ester group were observed.

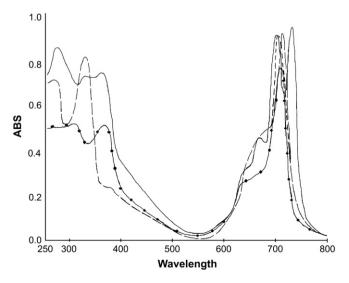


Fig. 5. UV—vis spectra for selected compounds in chloroform (—) (6), $(-\bullet -)$ (7), (---) (9).

Table 3 1 H NMR data of the compounds (δ , ppm)

Compound ^a	Substituent CH ^b	Aryl CH (s, 8H)	O-CH ₂ (t, 16H)	-	Ring NH (s, 2H)
(6)	8.61, m, 32H	7.82	4.79	3.71	-5.56
(7)	4.82, s, 16H	7.24	4.58	3.77	_
(9)	2.07, s, 24H	7.55	4.48	3.45	_

- ^a The solvents used were CDCl₃ for (6) and (9) and DMSO-d₆ for (7).
- ^b The substituents present in the groups were 4-pyridyl (6), ferrocenyl (7) and acetyl (9).

UV spectra of phthalocyanines (Table 2, Fig. 5) show two sharp bands as a result of $\pi-\pi^*$ transitions of the macrocycle. The one around 300 nm is called the "B" or Soret band, while the one at 600–700 nm is called the "Q" band. These two bands are present in all kinds of phthalocyanines. The Q band splits in metal-free phthalocyanine due to a D_{2h} symmetry [1–3]. However, nickel phthalocyanines show a similar splitting due to their d⁸ configuration and their square planar nature [38]. A similar splitting was also seen in our nickel phthalocyanine derivative (9). Due to the presence of ferrocenyl groups, a weak broad band around 400–450 nm is present, but often obscured by the phthalocyanine-based transitions and appear as a shoulder [25]. Pyridyl groups increased the intensity of the B band due to their additional $\pi-\pi^*$ transitions at ca. 350 nm [29].

¹H NMR spectra of the compounds (Table 3) gave chemical shifts belonging to S–CH₂ (triplet), O–CH₂ (triplet), phthalocyanine ring protons (singlet) at ca. δ 3.7, 4.8 and 7.8 ppm, respectively. Ferrocenyl side groups yielded doublets at δ 4.1–4.4 and δ 4.8 ppm integrating nine protons per moiety. Pyridyl side groups appeared as a multiplet at δ 8.6–8.7 ppm. Protons belonging to the acetyl groups were present as a singlet at around δ 2.1 ppm.

The fast atom bombardment mass spectrometry (FAB-MS) results of pyridyl-substituted metal-free phthalocyanine (6), ferrocene-substituted zinc phthalocyanine (7) and acetoxyethylsulfanyl-substituted nickel phthalocyanine (9) confirmed the complete esterification of OH groups by the presence of molecular ion peaks, at m/z 1966 [M + 2⁺], 2883.20 [M⁺] and 1515.99 [M⁺], respectively.

As a result, this study shows that a poorly soluble phthalocyanine derivative containing reactive groups can be used as a framework for subsequent reactions such as esterification. We believe that some of the synthesized compounds might be utilized as catalysts, soluble dyes, and optical recording agents.

Acknowledgments

This study was supported by Research Funds of Istanbul Technical University and TUBITAK (Project no: 105T367).

References

 McKeown NB. Phthalocyanine materials: synthesis structure and function. Cambridge: Cambridge University Press; 1998.

- [2] Moser FH, Thomas AL. Properties. In: The phthalocyanines, vol. 1. Boca Raton, FL: CRC Press; 1983.
- [3] Leznoff CC, Lever ABP. Phthalocyanines properties and applications 1. Weinheim: VCH; 1989.
- [4] Cook MJ. Thin film formulations of substituted phthalocyanines. J Mater Chem 1996;6(5):677–89.
- [5] Hanack M, Lang M. Conducting stacked metallophthalocyanines and related-compounds. Adv Mater 1994;6(11):819-33.
- [6] Shaposhnikov GP, Maizlish VE, Kulinich VP. Carboxy-substituted phthalocyanine metal complexes. Russ J Gen Chem 2005;75(9):1480–8.
- [7] Beltran HI, Esquivel R, Lozada-Cassou M, Dominguez-Aguilar MA, Sosa-Sanchez A, Sosa-Sanchez JL, et al. Nanocap-shaped tin phthalocyanines: synthesis, characterization, and corrosion inhibition activity. Chem Eur J 2005;11(9):2705–15.
- [8] Kalkan A, Bayır ZA. Phthalocyanines with rigid carboxylic acid containing pendant arms. Polyhedron 2005;25(1):39–42.
- [9] Haywood-Small SL, Vernon DI, Griffiths J, Schofield J, Brown SB. Phthalocyanine-mediated photodynamic therapy induces cell death and a G₀/G₁ cell cycle arrest in cervical cancer cells. Biochem Biophys Res Commun 2006;339(2):569-76.
- [10] Muthuraman G, Shim YB, Yoon JH, Won MS. Simultaneous immobilization of cobalt tetrasulfonated phthalocyanine during electropolymerization of pyrrole in presence of surfactants: a study of film morphology and its conductivity. Synth Met 2005;150(2):165-73.
- [11] Su Y, Wang J, Chen G. Study on the enhancement of electrochemiluminescence of luminol—H₂O₂ system by sulphonated cobalt(II) phthalocyanine. Anal Chim Acta 2005;551(1-2):79-84.
- [12] Fedorova TM, Topol SS, Derkacheva VM, Luk'yanets EA, Kaliya OL. Reaction of substituted iron phthalocyanines with dioxygen in acidic medium 1. Oxidation of iron 5,5',5",5"',-tetra(tert-butyl)-3,3',3",-3"'-tetra (phenylthio)phthalocyanine. Russ Chem Bull 2004;53(8):1655-60.
- [13] Zhu RY, Chen Y, Zhou J, Li B, Liu WM, Qian SX, et al. Ultrafast dynamics of the excitons in a series of axially and bridged substituted phthalocyanine thin films. Chem Phys Lett 2004;398(4–6):308–12.
- [14] Uchida S, Chitnis VT, Furuhashi H, Maeda A, Sawa G, Kojima K, et al. Nonlinear optical susceptibility of tetra-tert-butyl-vanadyl-phthalocyanine films laminated by Langmuir—Blodgett method. Trans Mater Res Soc Japan 2004;29(7):3167-70.
- [15] Duro JA, Torres T. Synthesis and aggregation properties in solution of a new octasubstituted copper phthalocyanine [2,3,9,10,16, 17,23,24-octakis [(dioctylaminocarbonyl)methoxy]phthalocyaninato]-copper(II). Chem Ber 1993;126(1):269-71.
- [16] Backboord JV, Cook MJ, Hamuryudan E. Non-uniformly substituted phthalocyanines and related compounds: alkylated tribenzo-imidazolo[4,5]porphyrazines. J Porphyrins Phthalocyanines 2000;4(5):510—7.
- [17] Hamuryudan E, Merey Ş, Bayır ZA. Synthesis of phthalocyanines with tridentate branched bulky and alkylthio groups. Dyes Pigments 2003;59:263—8.
- [18] Hamuryudan E, Bekaroğlu Ö. Synthesis and characterization of a novel copper(II) phthalocyanine substituted with 4 16-membered diazadioxa macrocycles. J Chem Res Synop 1993;11:460-1.
- [19] Hamuryudan E. Synthesis and solution properties of phthalocyanines substituted with four crown ethers. Dyes Pigments 2006;68:151-7.
- [20] Bayır ZA, Merey Ş, Hamuryudan E. Metal-containing phthalocyanines substituted with one branched bulky moiety and six alkylthio groups. Monatsh Chem 2003;134:1027–31.
- [21] Arslanoğlu Y, Koca A, Hamuryudan E. Synthesis of novel unsymmetrical phthalocyanines substituted with crown ether and nitro groups. Polyhedron 2007;26(4):891–6.
- [22] Sağlam Ö, Gül A. Porphyrazines with appending eight crown ethers. Polyhedron 2001;20:269-75.
- [23] Pernin D, Simon J. Ionoelectronics: cooperative complexation properties of a functionalized crown ether substituted phthalocyanine. Mol Cryst Liq Cryst Sci Technol Mol Cryst Liq Cryst 2001;355:457–78.
- [24] Yenilmez HY, Okur Aİ, Gül A. Peripherally tetra-palladated phthalocyanines. J Organomet Chem 2007;692(5):940-5.
- [25] Akkuş H, Gül A. Octakis(ferrocene)-substituted porphyrazines. Trans Met Chem 2001;26:689–94.

- [26] Özçeşmeci İ, Okur Aİ, Gül A. New phthalocyanines bearing tetra(hydroxyethylthio) functionalities. Dyes Pigments 2007;75(3):761-5.
- [27] Gonca E, Gül A. Magnesium porphyrazinate with eight triphenylphosphonium moieties attached through (2-sulfanyl-ethoxycarbonyl-2-propyl) bridges. Inorg Chem Commun 2005;8(4):343—6.
- [28] Dinçer HA, Gül A, Koçak MB. Tuning of phthalocyanine absorption ranges by additional substituents. Dyes Pigments 2007;74(3):545-50.
- [29] Öztürk R, Gül A. Construction of nonanuclear supramolecular structures from simple modular units. Tetrahedron Lett 2004;45:947–9.
- [30] Pekbelgin Karaoğlu HR, Gül A, Burkut Koçak M. Synthesis and characterization of a new tetracationic phthalocyanine. Dyes Pigments 2008;76(1):231–5.
- [31] Manno D, Rella R, Serra A, Siciliano P, Taurino A, Troisi L, et al. Langmuir—Blodgett films of a phthalocyanine symmetrically functionalized with eight ester units. Mater Sci Eng 1998;5(3–4):317–20.
- [32] Usol'tseva N, Bykova V, Ananjeva G, Zharnikova N, Kudrik E. Mesomorphism and glass formation of phthalocyanine metal complexes with bulky substituents. Mol Cryst Liq Cryst 2004;411:1371–8.
- [33] Nanasawa M, Takana, M, Suzuki, H, Uchida, T, Kiuchi, Y. Phthalocyanine compound, manufacture of the compound, and electrophotographic photoconductor. Japanese Patent 2002, 2002128783 A2, 1—34 (Chemical Abstracts 2002; 136:377401).
- [34] Cook MJ, Heeney, MJ. Substituted phthalocyanines and their precursors 2001. PCT Patent WO 2001042368 A1, 1–146 (Chemical Abstracts 2001; 135:55020).

- [35] Liu W, Jensen TJ, Fronczek FR, Hammer RP, Smith KM, Vicente MGH. Synthesis and cellular studies of nonaggregated water-soluble phthalocyanines. J Med Chem 2005;48(4):1033—41.
- [36] Beyrich J, Blattner R, Budry JL, Freitag W, Morton C, Murphy GA, et al. Metallocenyl phthalocyanines, their production and their use in optical recording 2002. PCT Patent WO 2002083796 A1, 1–60 (Chemical Abstracts: 137:326557).
- [37] Vorozhtsov GN, Kalinichenko AN, Luzhkov YM, Kaliya OL, Karmakova TA, Luk'yanets EA, et al. Suppression of tumor growth by octa-4,5-car-boxylic acid phthalocyanine cobalt esters, their inclusion complexes with beta-cyclodextrin propylene glycol ester. Russian Patent 2001, RU 2172319 C1 (Chemical Abstracts: 137:379983).
- [38] Bayır ZA, Hamuryudan E, Gürek AG, Bekaroğlu Ö. Synthesis and characterization of octakis(hydroxyethylthio)-substituted phthalocyanines. J Porphyrins Phthalocyanines 1997;1:349-53.
- [39] Gök Y, Kantekin H, Değirmencioğlu İ. Synthesis and characterization of new metal-free and metallophthalocyanines substituted with tetrathiadiazamacrobicyclic moieties. Supramol Chem 2003;15(5):335–43.
- [40] Janczak J, Kubiak R, Hahn F. A neutral molecule of I_2 as a bridge for dimerization of iodine iron(III) phthalocyanine. Inorganica Chim Acta 1999;287(1):101–4.
- [41] Sugimori T, Horike S, Handa M, Kasuga K. Preparation and some properties of perfluoroalkoxy-substituted phthalocyanine complexes of iron(III), nickel(II) and zinc(II). Inorganica Chim Acta 1998;278(2): 253-5